

# star 22 ULTRA-BIS

## star Approved Cutting Oil

### Description

Star 22 Ultra-Bis is a pale, low odour, chlorine free neat cutting oil containing extreme pressure, anti-wear and lubricity additives blended in carefully selected mineral base oils.

### Application

Star 22 Ultra-Bis is a multi-metal high performance heavy duty neat cutting oil, with medium viscosity characteristics, for use on titanium, high tensile steels, stainless steel and alloys. Specifically designed for use on sliding head CNC and multi-spindle machines and is also suitable for broaching and gear manufacturing.

#### Application Selector Chart

	Turning	Drilling	Milling	Honing	Threading	Deep Hole Drilling
Steel	●	●	●	●	●	●
Stainless Steel	●	●	●	●	●	●
High Alloy Steel	●	●	●	●	●	●
Titanium	●	●	●	●	●	●
Copper Alloys	●	●	●	●	●	●
Through Tool	○	○	○	○	○	○

  

●	Excellent	○	Acceptable	—	Not Suitable
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### Benefits

- Chlorine Free.
- Low Aromatic Content.
- Medium Viscosity.
- High Quality Mineral Oil.
- Suitable for Heavy Duty applications.
- High lubricity, EP and anti-wear technology.
- Prolonged tool life due to anti-wear technology.
- Excellent Surface Finish.

#### Typical Inspection Data

Property	Method	Units	Inspection Data
Viscosity Grade	-	-	22
Viscosity at 40°C	D 445	mm <sup>2</sup> /s	25.27
Flash Point (Cleveland Open Cup Test)	ASTM D 92	°C	200
Sulphur			Inactive
Chlorine			No
Anti-Friction			Yes
High Lubricity			Yes

### Health and Safety

Please refer to the relevant Trent Safety Data Sheet.

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Prior to using this product, consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues. The information contained herein is based on data available to us and is believed to be accurate. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY USE, OR ANY OTHER WARRANTY IS EXPRESSED OR TO BE IMPLIED, REGARDING THE ACCURACY OF THESE DATA. THE RESULTS TO BE OBTAINED FROM THE USE THEREOF, OR THE HAZARDS CONNECTED WITH THE USE OF THE PRODUCT. Trent Oil Lubricants Ltd. assumes no liability for any alleged ineffectiveness of the product or any injury or damage, direct or consequential, resulting from the use of this product unless such injury or damage is solely attributable to negligence on the part of Trent Oil Lubricants Ltd.



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technical data