Trent Cool 3500

Semi Synthetic Water-Soluble Formaldehyde Free Metal Working Fluid

Description

Trent Cool 3500 is a is a biocide free and therefore a formaldehyde release biocide free Semi Synthetic water-soluble metal working fluid and is an extremely robust coolant which offers extended service life in the most difficult conditions.

Application

Trent Cool 3500 is the product of choice when machining cast iron.

Trent Cool 3500 is a versatile multi-purpose cutting and grinding fluid suitable for applications with a wide range of ferrous and non-ferrous materials including yellow metal and offers superb low foam performance and works equally well in both hard and soft waters applications.



Benefits

Very long sump life
Ultra-low foam
Operator Friendly
Extends intervals between system cleanouts.
Ideal for the highest working speeds and pressures.
Outstanding tramp oil rejection properties.

Typical Inspection Data

Properties	Inspection Data	
Emulsion Appearance	Translucent	
Density at 20°C	0.97 typical	
Foaming tendency @ 5% in 50ppm water	Nil foam after 5 seconds	
pH Diluted @ 5%	9.3 typical	
Refractometer Factor	1.4	
IP 287 Corrosion Break Point, % Volume:	2.5	

Concentration Range

3-7% depending on type of operation.

Mixing

Use coolant mixing valves where possible. When mixing by hand slowly add concentrate to water whilst stirring vigorously. Coolants should not be mixed in the machine sump and avoid using chilled water.

Top Up

Coolant concentration may increase in use due to water evaporation. To maintain the recommended concentration, top up should be made with a more dilute concentration and not by water alone.





Trent Oil (Lubricants) Limited,

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<u>OPERATIONS</u>	DILUTION	
Turning, Milling & Drilling	4-7 %	
Grinding	3-6 %	
Tapping and Threading		

MATERIALS		
Cast Iron	•	
Aluminium Alloys	•	
Ferrous Alloys	•	
Yellow Metals	•	7/\\
Glass	•	$((\))$
Main Application	O Possible Application	

Fluid Maintenance

Poor or incorrect emulsion preparation may lead to instability and could considerably shorten the life of the emulsion. Prior to making any fresh fill, we would highly recommend full cleaning including the use of a compatible system cleaner.

Water Quality

Coolant performance can be affected by extremes of water quality. Hard water (in excess of 300 ppm CaCO3) and high levels of chlorides and sulphates can reduce the stability of emulsions and reduce corrosion protection. Please contact your Trent Lubricants area manager and they will gladly advise on local water quality.



Where possible avoid contamination from foreign matter and other fluids. Remove swarf and tramp oil from the machine sumps frequently.

Disposal

Discarded metal working coolants may be removed by a competent waste contractor. Alternatively, the product may be treated by conventional oil separation and effluent disposal methods. Specific advice is available on request. Product concentrate or diluted fluid should not be introduced into waterways. It is advisable to consult the Local Water Authority regarding disposal.

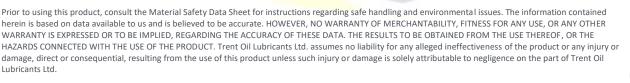
Storage

Metal working coolants should be stored indoors in clean, dry conditions. Protect from frost as the recommended storage temperature with all metal working products is between 4°C and 35°C. A shelf life of six months can be anticipated.

Health and Safety

Please refer to the relevant Trent Safety Data Sheet.

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